

# tangent depth analysis (1) Basics

The fundamental equation in IIT:

$$E_r = \frac{\sqrt{\pi}}{2} \cdot \frac{S}{\sqrt{A}}$$

$$\frac{1}{E_r} = f(E) = \frac{1 - \nu_i^2}{E_i} + \frac{1 - \nu_s^2}{E_s} = I(E) + S(E)$$

$E_r$ : Reduced modulus

$E, \nu$ : Young's modulus, Poisson's ratio

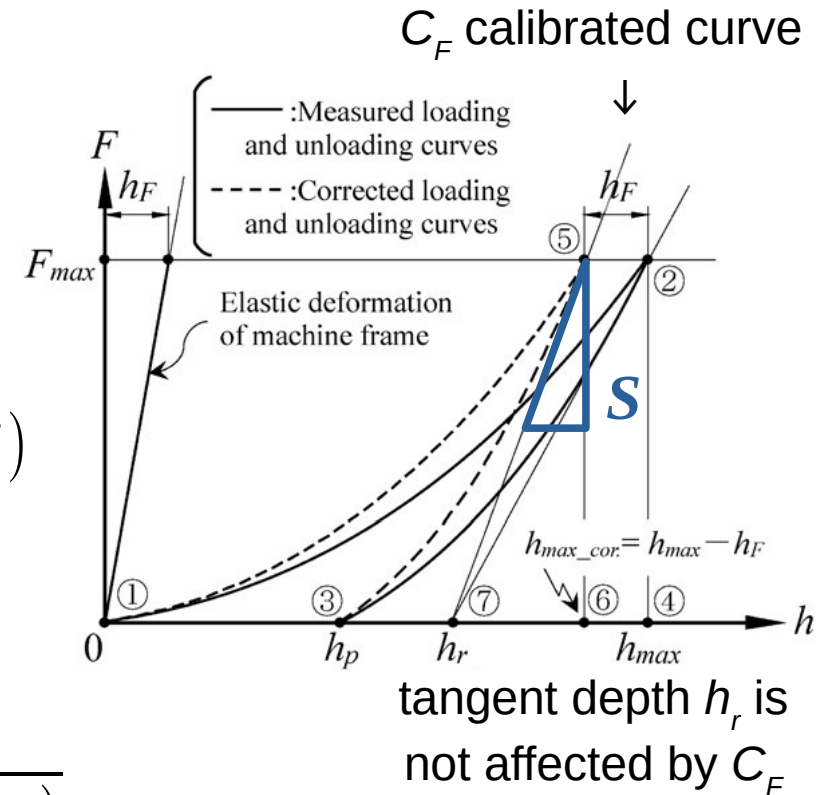
$$S = \frac{F_{max}}{(h_{max\_cor.} - h_r)} = \frac{F_{max}}{(h_{max} - F_{max} \cdot C_F - h_r)}$$

$S$ : unloading slope of flame compliance( $C_F$ ) calibrated curve (above).

$A$ : (projected area of contact) → a function of  $h_r$  in tangent depth analysis

The fundamental equation can be shown as follows.

$$E_r = \frac{\sqrt{\pi}}{(2\sqrt{A(h_r)})} \frac{F_{max}}{(h_{max} - F_{max} \cdot C_F - h_r)}$$



## tangent depth analysis - (2) calculation of $C_F$

Young's modulus and hardness of standard specimens (BK7, Fused silica) are assumed to be constant.

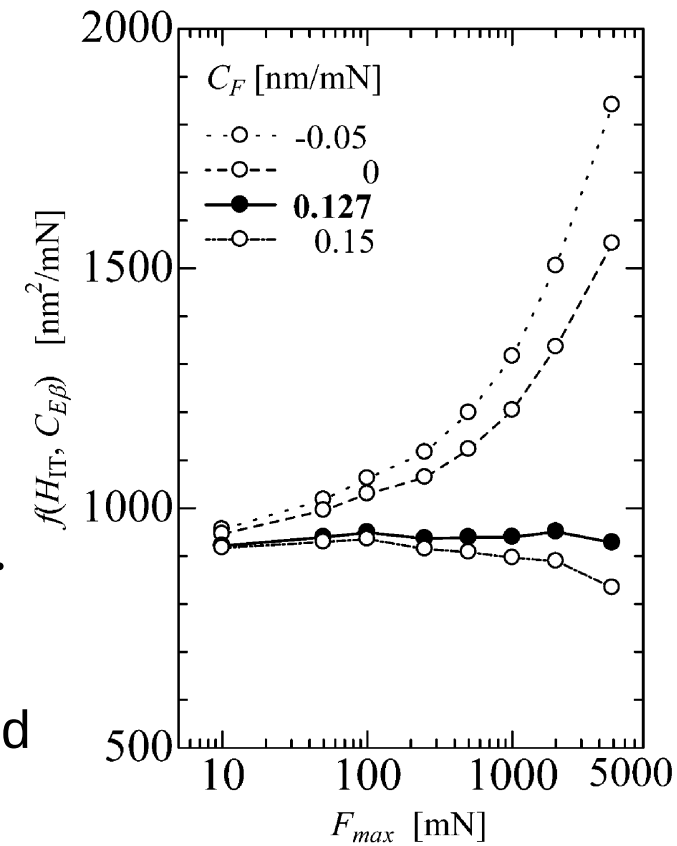
$$E_r = \frac{\sqrt{\pi}}{(2\sqrt{A(h_r)})} \frac{F_{max}}{(h_{max} - F_{max} \cdot C_F - h_r)} = \text{const.}$$

$$H_{IT} = \frac{F_{max}}{A(h_r)} = \text{const.}$$

Therefore, following  $f$  without  $A(h_r)$  should be constant.

$$f(H_{IT}, C_{E\beta}) \equiv F_{max} \cdot \left( \frac{h_{max} - h_r}{F_{max}} - C_F \right)^2 = \frac{\pi H_{IT}^2}{4 E_r^2} = \text{const.}$$

The value of  $C_F$ , which makes  $f$  constant, is calculated and used. Note that values of Young's modulus and hardness are not necessary in this step.



(a) BK7

## tangent depth analysis – (3) area function

In order to obtain the area function  $A(h_r)$ , a standard specimen with known Young's modulus and Poisson's ratio is necessary. (BK7 or Fused silica, etc.)

$$E_r = \frac{\sqrt{\pi}}{(2\sqrt{A(h_r)})} \frac{F_{max}}{(h_{max} - F_{max} \cdot C_F - h_r)}$$

The above fundamental equation can be deformed as follows.

$$\sqrt{A(h_r)} = \frac{\sqrt{\pi}}{(2 \cdot E_r)} \frac{F_{max}}{(h_{max} - F_{max} \cdot C_F - h_r)}$$

This means one curve of standard specimen gives a specific point of  $A(h_r)$  at  $h_r$ .  
 $\rightarrow A(h_r)$  can be fitted to an appropriate function with enough number of curves.

$$\sqrt{A(h_r)} = \frac{\exp(a \cdot \{\log_e(C_1 \cdot h_r)\}^b + c)}{C_2}$$

$C_1, C_2$  : fixed constants

$a, b, c$ : fitting parameters

Once  $A(h_r)$  is obtained, Young's modulus  $E_r$  and indentation hardness  $H_{IT}$  can be calculated for any specimens. (Poisson's ratio is necessary for Young's modulus.)